

IN THE CLAIMS:

Please amend the claims to read as follows:

1. (Twice Amended) A method for application of a layer of admixture on the web former unit of a board machine, comprising the steps of:

dividing the flow of fresh stock (11) into at least two component stock flows (12₁ and 12₂), of which flows, to at least one component flow (12₁), which forms a face which will be placed against the face of the layer to be combined with it, at a point (14₁) before the pump (22), at a point (14a₂), and/or at a point (14₃) after the machine screen;

adding admixtures to increase the contents of fines in the layers and the bonding strength between the faces;

passing the component flows (12₁ and 12₂) into the multi-layer headbox (44) and further into the gap former; and

wherein the speed of the board machine is higher than 1000 meters per minute.

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C 5. (Amended) A method for manufacture of board in a board machine, comprising the steps of:

providing at least one layer in at least one multi-layer headbox includes an admixture; passing the web from the mulit-layer headbox through a gap former and combined with at least one web, which is derived from a second combination of a multi-layer headbox or a normal headbox and a gap former; and

wherein the speed of the board machine is higher than 1000 meters per minute.

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8. (Twice Amended) A method for layering of an admixture in a web former unit of a board machine in which two or more webs are formed by means of separate web former units and then combined with one another to form a multi-layered web, comprising the steps of:

dividing a flow of fresh stock into at least two component stock flows;

adding of an admixture to a selected one of the at least two component stock flows;

passing said at least two component flows into a multi-layer headbox; and

passing said at least two component flows from said headbox into a gap former;

wherein said selected one of said at least two stock flows is used for forming a first layer of a web, said first layer having a face that will be placed against and combined with a face of a second layer of said web, said admixture being added for increasing a fines content in said first and second web layers and increasing the bonding strength between said combined faces of said first and second web layers; and

wherein the speed of the board machine is higher than 1000 meters per minute.